LEPAGE® Polyfilla®

15 Minute Speed Dry

DESCRIPTION

LEPAGE® Polyfilla® 15 Minute Speed Dry is a super fast-drying, ready-mixed spackling compound in a convenient squeeze tube format. It dries in 10 to 15 minutes. Ideal for quick filling of hairline cracks and small shallow holes. It has low odour and wet filler can be easily cleaned with water. Paintable and sandable. For indoor use only.

Available as:

Item #	Package	Size
394026	Plastic Tube	162 mL
1714232	Plastic Tub	300 mL

FEATURES & BENEFITS

- Ready to use no mixing required
- Water clean-up
- Quick drying for rapid completion of repairs
- Paintable and sandable

RECOMMENDED FOR

Use on wood, plaster, drywall, wallboard, masonry, brick, and concrete. Fills hairline cracks and small shallow hole.

LIMITATIONS

- Not recommended for outdoor use
- Not recommended for areas in contact with water or moisture
- Not recommended for large or deep holes
- Not recommended for repairs subject to movement

TECHNICAL DATA

Typical Uncured Physical Properties		Typical Application Properties	
Color:	Yellow	VOC Content:	< 1% by weight
Appearance:	Paste	Application Temperature:	Apply and cure above 10°C (50°F)
pH:	7.0	Odor:	Low
Base:	Polymer binder / natural limestone and other fillers	Dry Time:	Varies with application thickness, temperature, and humidity. A thin crack with a 2 to 3 mm (1/16" to 1/8") depth dries in approximately 15 minutes.
Specific Gravity:	1.6	Clean-up:	Soap and water
% Solids:	69.6%	Shelf Life:	18 months from date of manufacture (unopened)
Viscosity:	1100 Mcps @ 1 rpm	Lot Code Explanation: **(Squeeze Tube)**	**YYDDD** **YY=** Last two digits of year of manufacture **DDD=** Day of manufacture based on 365 days in a year
Flash Point:	23.5°C (74.3°F)		
VOC Content:	< 1% by weight (CARB)	Example:	22061 = 61st day of 2022 = March 2, 2022

TECHNICAL DATA

Lot Code Explanation:
(Tub)

Stamped on bottom of tub

YM###

Y = Year
M = Month
= Batch # of a product manufactured in that given month and year

For example:
NE028
N = Year = 2022
D = Month = May
028 = This is the 28th batch of this product to be manufactured in April 2022

Year		Month	
2020	K	January	A
2021	M	February	B
2022	N	March	C
2023	P	April	D
2024	R	May	E
2025	S	June	F
2026	T	July	G
2027	W	August	H
2028	X	September	J
2029	Y	October	K
2030	A	November	M
2031	B	December	N

Note: I, L, O, Q, U, V, and Z have been skipped

Typical Cured Performance Properties			
Color:	Yellow	Paintable:	Yes
Cured Form:	Hard solid	Water Resistant:	No
Sandable:	Yes		

DIRECTIONS

Tools Typically Required:
Spatula or putty knife, damp cloth or rag, 80 and 120 grit sandpaper.

Safety Precautions:
Wear gloves, safety glasses, and wash hands after use.

Preparation:
Apply and cure above 10°C (50°F). Surfaces must be clean, dry, and free of loose materials. Knead squeeze tube well before using. Remove the cap and trim the tip to desired bead size. For tub containers remove lid.

Application:
Press the spackling into the opening and smooth with a spatula or putty knife. Remove excess with a damp cloth. For best results, fill slightly above the surface level and overlap onto the surrounding area. For fills greater than 3 mm (1/8") deep, apply in layers 2 to 3 mm (1/16 to 1/8") thick to avoid cracking due to shrinkage. Allow each layer to dry before applying the next. Let Polyfilla dry and then sand into the surrounding surfaces using 120 grit sandpaper. Prime before painting. The patch can be painted with a water-based or oil-based paint. If spackling is not completely dry, the paint may bubble or lift.

Clean-up:
Clean hands and tools immediately with warm soapy water. Cured filler may be sanded.

STORAGE & DISPOSAL

DAMAGED BY FREEZING. Store above freezing. Store tightly sealed to prevent drying. Product should not be washed down drain to avoid clogging. To dispose of unwanted product, squeeze out from tube or scrape out from tub, allow to harden, and discard with trash. Wipe/rinse container and place with plastics for recycling.

LABEL PRECAUTIONS

DANGER. FLAMMABLE. FUMES MAY CATCH FIRE. Do not smoke. Use only in a well-ventilated area. Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Avoid breathing vapours and skin contact. **KEEP OUT OF REACH OF CHILDREN.**

Refer to the Safety Data Sheet (SDS) for further information

DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Henkel recommends purchasers/users should test the products to determine acceptable quality and suitability for the intended use. All adhesive/sealant applications should be tested under simulated or actual end use conditions to ensure the adhesive/sealant meets or exceeds all required project specifications. Since assembly conditions may be critical to adhesive/sealant performance, it is also recommended that testing be performed on specimens assembled under simulated or actual production conditions. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

LEPAGE® Brand is part of the Henkel family of brands. Founded in 1876, Henkel is a global leader in the consumer and industrial businesses. Henkel operates worldwide with leading brands and technologies in three business areas: Laundry & Home Care, Beauty Care and Adhesive Technologies.

Henkel Canada Corporation - Professional & Consumer Adhesives Headquarters - Mississauga, ON L5N 6C3
www.henkel-northamerica.com

For Technical Assistance call: 1-800-624-7767 – Mon-Fri - 9:00a – 4:00p ET
www.lepage.ca